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Slee Off-Road – [95-97 80 Series ARB Single Comp Brkt] (SOK0026) – Installation instruction 1



Thank you for your purchase from Slee Off-Road! If you should you have any questions or concerns, please do not hesitate to contact us immediately at 1 888 4X4 SLEE or at sales@sleeoffroad.com.

Slee Off-Road strives to provide comprehensive installation instructions. However, in some circumstances minor inconsistencies may be encountered with instructions and or provided parts. If you encounter such an inconsistency, please notify us, as your input is important.

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Slee Off-Road – [95-97 80 Series ARB Single Comp Brkt] (SOK0026) – Installation instruction 2

QTY	Parts Included
1	80 Series Compressor Bracket
1	M8 x 16 Flange Bolt
2	M6 x 16 Flange Bolts
2	M6 Rivet Nuts

Tools Required
Metric Tools
10mm or 25/64 Drill Bit
Drill
M6 Rivet Nut Tool (STF1274)

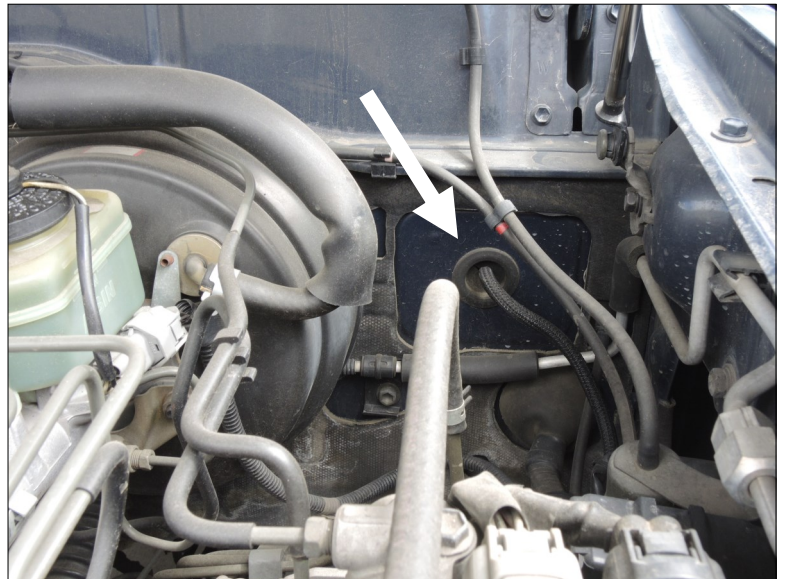
NOTE: The Slee SOK0026 works with 1995-97 80 Series Land Cruisers. It fits an ARB compact or ARB high performance (Single) compressor.

The following instructions depict a black powdercoated bracket which has been superseded with a passivated stainless bracket. The rust resistance has been greatly improved but the installation is unchanged.

1 Organize the work area. Make sure all parts for the kit are present.

2 Temporarily remove washer lines and plastic retainer clips.

Run the wiring and switch from inside the cab through the grommet shown. Follow the instructions provided by ARB for wiring.



Remove washer line plastic clip (Step 2)

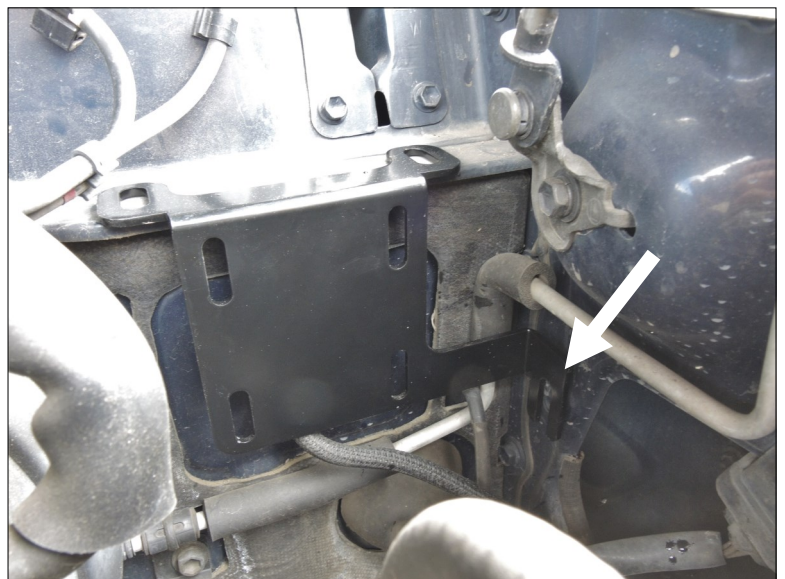
3 Bolt the bottom of the bracket to the fender as indicated in the image. Mark the location of the top holes on the fire-wall's pinch weld, using the bracket as a template.

Do not unscrew the fender bolt completely. Leave the bolt loose to slide the bracket on and off as it is not possible to install the bolt after installing the bracket.

Hardware:

Compressor Bracket

(1) M8 x 16mm flange bolt



Mark locations for Rivnuts (Step 3)

4 Center punch and drill holes in the pinch weld. Use a 10mm or 25/64" drill bit. Optionally clean holes with a counter-sink and/or protect with a rust-preventer such as paint.

Hint: Using a stubby drill bit makes it easier to fit a drill under the hood.



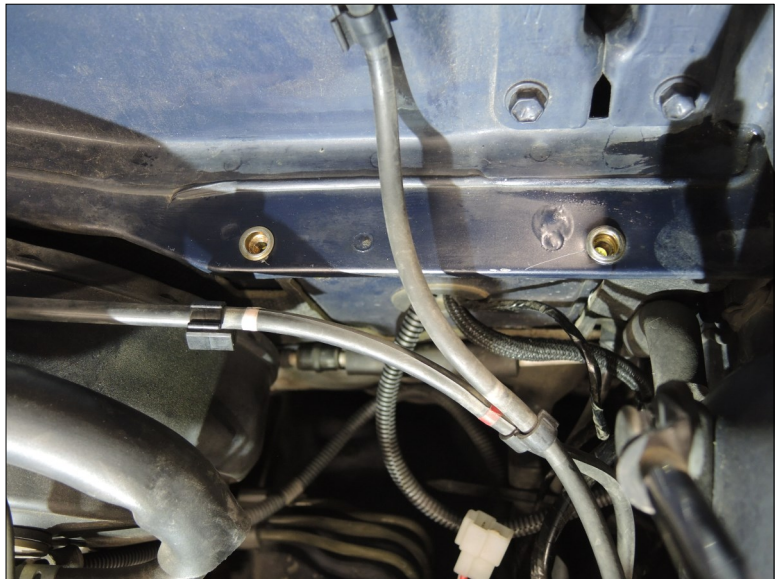
Drill holes for Rivnuts (Step 4)

5 Install the rivet nuts as shown. Use a rivet nut setting tool or see the Slee website for recommendations without using a nut-specific tool.

Hint: Use a rivet nut setting tool or see the Slee website for instructions on setting rivet nuts without a specific tool.

Hardware:

(2) M6 rivet nut



Install Rivnuts (Step 5)

6 Assemble the compressor by following ARB's instructions. Orient the compressor as shown with the breather facing down. Push the sleeve all the way down.

Hint: Clock the reservoir and fittings as shown by the long line in the picture to make install faster. The air chuck cannot face up as it will interfere with the hood.



Orient fittings and compressor in sleeve as shown (Step 6)

7 Mount the compressor to the bracket as shown. Hardware for this step is supplied in the ARB kit.

Hint: Place washers under the nuts as shown.

Hardware: M6 hardware supplied by ARB.



Mount compressor to bracket (Step 7)

8 Install the compressor and bracket into the vehicle. Slide the bracket onto the inner fender bolt and secure with the top bolts into the firewall pinch weld.

Tighten all hardware. Do not overtighten as this will strip the rivet nuts.

Hardware:

(2) M6 x 16 flange bolt



Install compressor and bracket in vehicle (Step 8)

9 Connect hoses, wiring, and push-loc fittings per ARB instructions. Check for clearance of wires, hoses, and fittings. Ensure that all hardware is tight. This completes the installation of the Slee 80 Series Single ARB compressor bracket.

Hint: We recommend pressure-checking the system with a spray bottle of soapy water.



Finished Product (Step 9)