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Slee Off-Road – [SliderSteps 200 Series LC] (SOK1281) – Installation instruction 1



For 200 Series Land Cruiser

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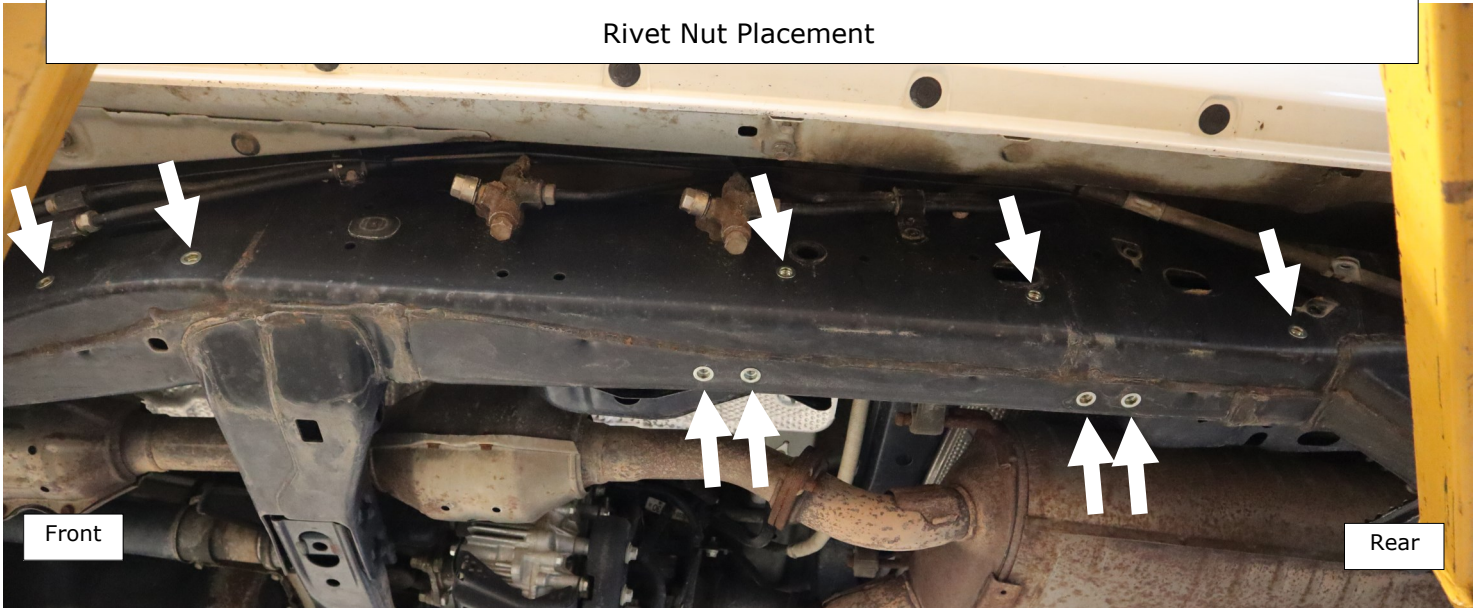
Slee Off-Road – [SliderSteps 200 Series LC] (SOK1281) – Installation instruction 2

QTY	Parts Included
1	SliderSteps—Pair
1	SliderSteps Tread Plates—Pair
30	M8 x 1.25 x 30mm bolt
18	M8 Rivet Nut (2 spare)
30	M8 Fender Washer, Thick
24	#10-32 x 3/4" SS Black Oxide bolt
24	#10-32 Flange Nylon Locking Nut
2	1/2" Stick Nut / Nut Plate
2	1/2" Fender Washer, Thick
2	1/2" Lock Washer
2	1/2" x 1-3/4" Socket Bolt

Tools Required
Metric Tools
SAE Tools
M8 Rivet Nut Tool (STF1112)
17/32" Drill Bit (STF1115)
Drill
Hacksaw or Angle Grinder
Paint or other Rustproofing
Flathead Screwdriver or pry tool
Wire cutters

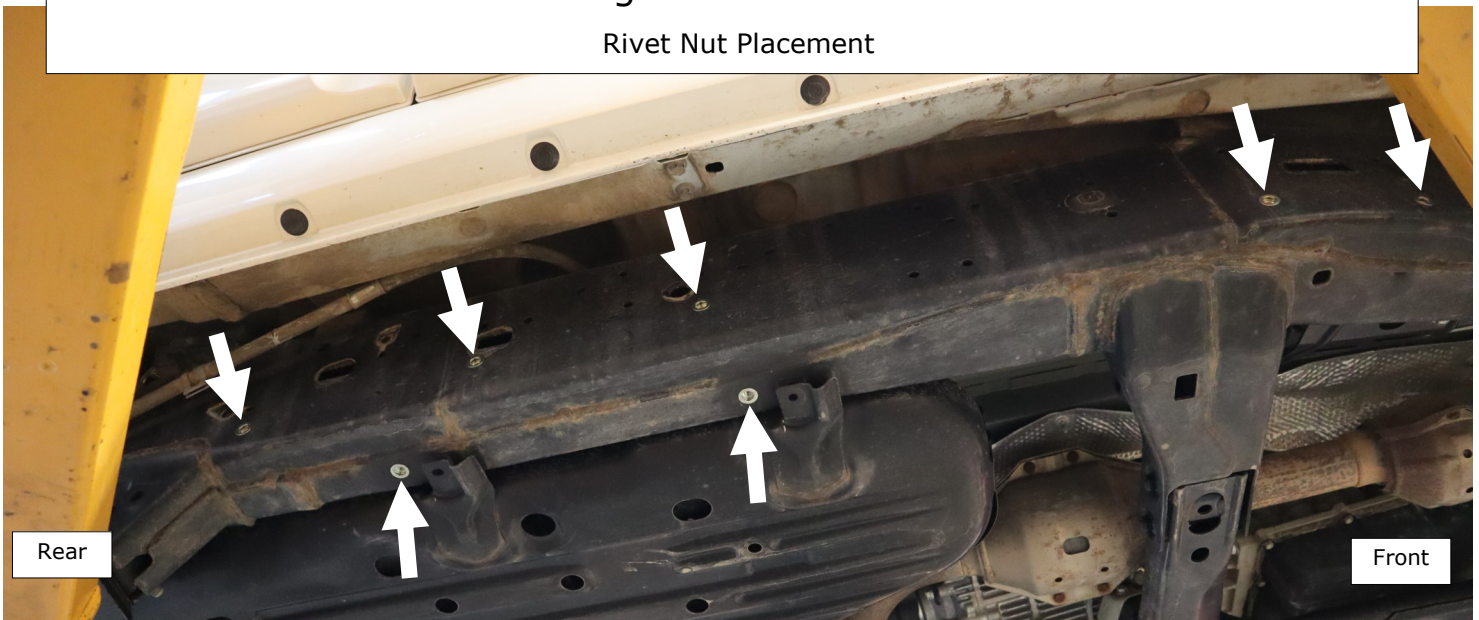
Driver Side Frame Rail

Rivet Nut Placement



Passenger Side Frame Rail

Rivet Nut Placement



1 Verify all parts for the SliderSteps are present.

If your vehicle is equipped with factory steps or running boards, remove them before installing your Slee SliderSteps.

2 Attach the step plates to the sliders. Using a hex (Allen) key, hold the bolt in place while tightening the nut. This will prevent the countersink from damaging the powder coat.

Hardware:

(24)#10-32 x 3/4" bolt

(24)#10-32 Flange Locking Nut



Attach the step plates. (Step 2)

3 Remove the fuel tank skid plate and set aside. Remove the bolts for the fuel tank brackets on the passenger side frame rail.



Remove the fuel tank skid. (Step 3)

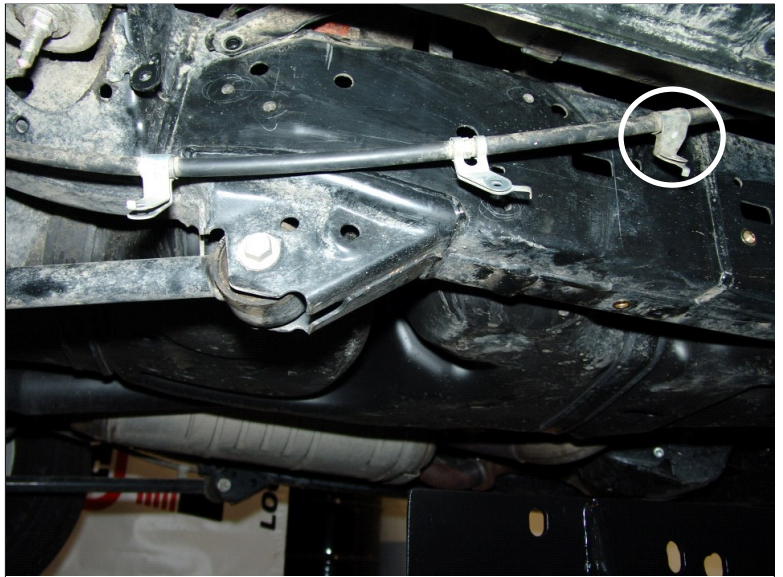
4 Trim the fuel tank skid tabs as shown. Notch out the rear side to allow clearance to the holes it covered. Finish with your paint or rust-proofing of choice.



Trim the fuel tank brackets as shown. (Step 4)

5 Loosen the brake cable from the frame by removing the bolts on the driver and passenger side frame rail.

Remove the bracket (circled in the photo to the right) that is furthest forward on both the driver and passenger side. This is not needed after install.



The circled bracket is no longer needed for reinstall. (Step 5)

6 On some 2008 and early 2009 model year vehicles, the frame rails could have M8 nuts pre-installed. These vehicles do not need rivet nuts installed.

For vehicles without nuts installed, you will need to install M8 rivet nuts on the driver side frame rail for the front slider leg. Drill out the holes with a 17/32" bit to fit the rivet nut.

Hardware:

- (2) M8 Rivet Nut (Driver Side)
- (2) M8 Rivet Nut (Passenger Side)



Install M8 rivet nuts into the driver side frame rail (Step 6).

7 On some 2008 and early 2009 model year vehicles, the frame rails could have M8 nuts pre-installed. These vehicles do not need rivet nuts installed.

For vehicles without nuts installed, you will need to install M8 rivet nuts on the driver side frame rail for the rear slider leg. Drill out the holes with a 17/32" bit to fit the rivet nut.

Hardware:

(5) M8 Rivet Nut (Passenger side)

(7) M8 Rivet Nut (Driver Side)



Install M8 rivet nuts into the driver side frame rail (Step 7).

8 Be careful to not pinch any brake lines or cables while installing the slider. Install the slider with one thick fender washer per M8 bolt.

Hardware:

(12) M8 flange bolt

(12) M8 fender washer, thick



Rear driver leg installed. (Step 8)



Front driver side leg installed. (Step 8)

9 Locate the plastic frame plug from the inside of the frame rail just before the transmission crossmember. Remove this plug to install the stick nut. Place the stick nut inside the frame. Note that there is an inner component to the frame and placing the nut requires twisting and rotating inside the frame rail.

Leave the stem attached until all hardware is installed.

Hardware:

(1) 1/2" stick nut



Bend the stick nut as shown. (Step 9)

10 Install the socket bolt (Allen bolt) to the front slider leg. Align the stick nut from behind and tighten the socket bolt. Once secured, the tail of the stick nut can be clipped off. [leave enough to remove/service if needed]



Remove the plug and place the nut inside the frame rail. (Step 9)

Hardware:

- (1) 1/2" x1-3/4" socket bolt
- (1) 1/2" Fender Washer, Thick
- (1) 1/2" Lock Washer



Socket head bolt installed into the stick nut. (Step 10)

11 Reinstall the brake cable that was removed in step 5. Make sure it is not pinched or routed sharply.



Rear driver leg installed. (Step 10)

12 Repeat steps 5-11 for the passenger side of the vehicle.

Note that the image for Step 12 does not show the hex socket (Allen) bolt even though it is required on both sides of the vehicle.



Front passenger leg. Note: hex head (Allen) bolt not shown. (Step12)

13 Reinstall the gas tank skid as shown. Note the trimmed tabs from step. This completes the installation of your Slee SliderSteps for the 200 Series Land Cruiser.



Rear passenger leg with fuel tank skid installed. (Step 13)