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Slee Off-Road – ARB LED Light Brackets - Pair (SOK0049) - Installation Instructions



Qty	Part Description	Tools Required
1	Slee ARB LED Light Brackets - (Pair, Right & Left)	1/8" and 5/16" Drill Bits & Drill
2	ARB LED Light Bracket Surrounds	7/16" Open ended wrench
10	1/4-20 Black Oxide Button Head Allen	5/32" Allen key
10	1/4-20 Nylock	Painter tape
		Sharpie or Punch
		Black Paint Pen or Similar

Thank you for your purchase from Slee Off-Road! If you should you have any questions or concerns, please do not hesitate to contact us immediately at 1-888-4X4-SLEE or at info@sleeoffroad.com.

Slee Off-Road strives to provide comprehensive installation instructions. However, in some circumstances minor inconsistencies may be encountered with instructions and or provided parts. If you encounter such an inconsistency, please notify us, as your input is important. Slee Off-Road guarantees all parts free from defects for one year from the original purchase date.

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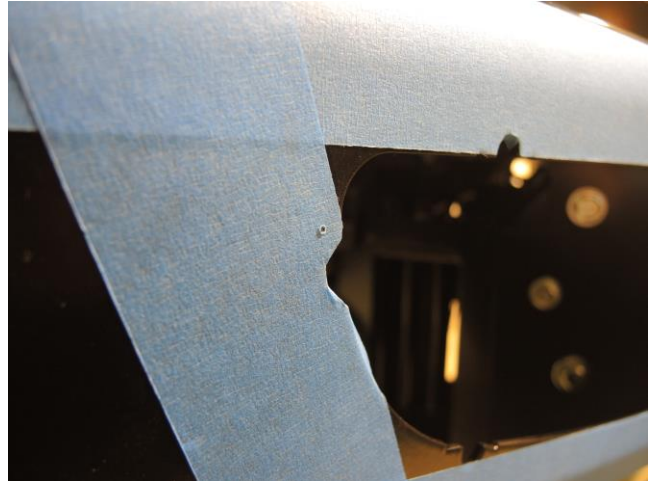
- 2 of 5

1. Get organized and verify all parts are present.

Remove ARB Light surrounds if installed. Using Painters tape, cover the area around the opening to protect the bumper during drilling.

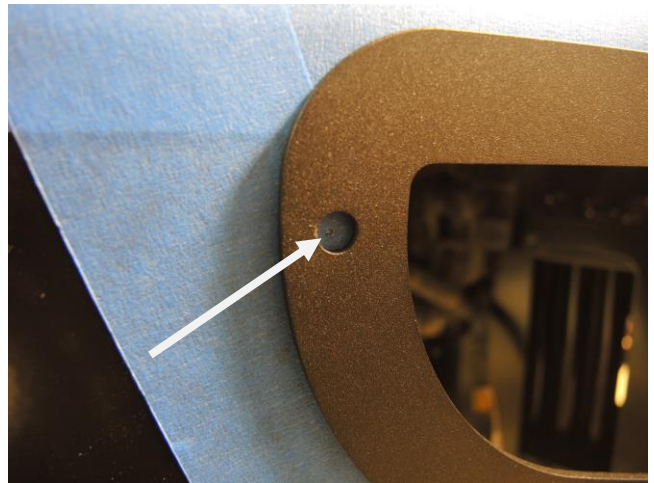
Compatibility; ARB LED Turn / Indicator lights are required for installation and sold separately.

ARB Part #6821287
Slee Part #ARB1234



Get organized, remove ARB surrounds and tape area (**step 1**)

2. Using the surround mark the holes to be drilled.

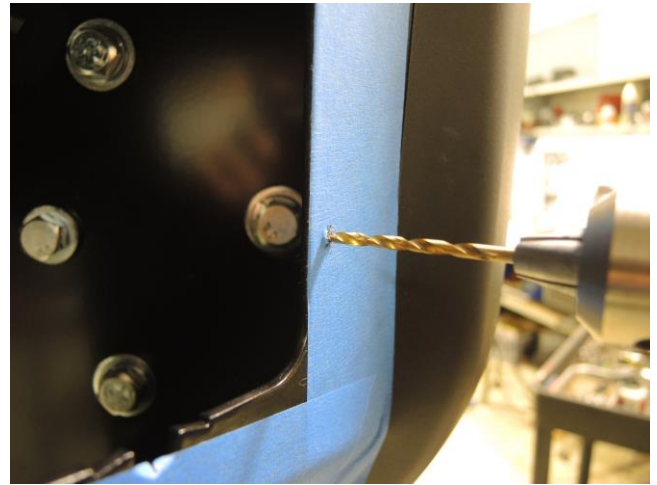


Place surround and mark holes to be drilled (**step 2**)

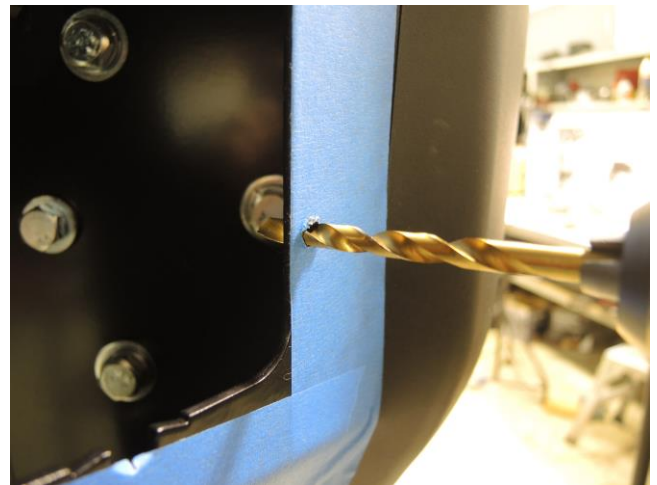
3. Drill pilot holes using a 1/8" drill bit for the 10 marked locations. Drill all holes to 5/16".

Tools;

1/8" Drill Bit
5/16" Drill Bit



Drill pilot holes (**step 3A**)



Drill all holes to 5/16" (**step 3B**)

4. Paint holes to protect metal.

Tools;

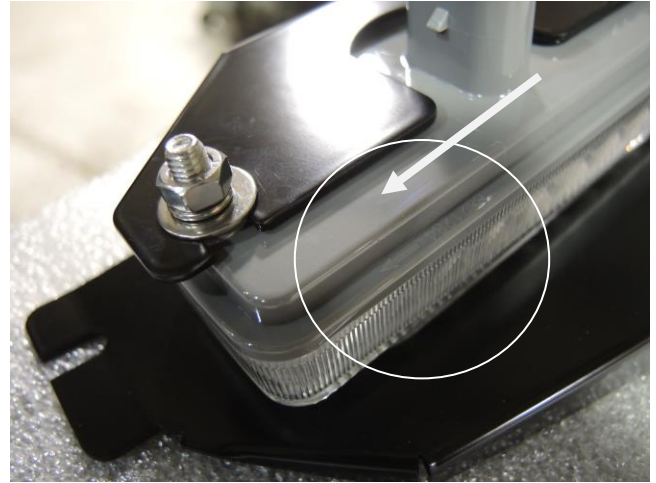
Black Paint Pen or Similar



Paint holes to protect (**step 4**)

5. Using supplied hardware with the ARB LED turn / indicator lights install to Slee Brackets.
Install LED light, do not tighten hardware.

Hint; verify ARB LED Turn / Indicator orientation (arrow on back faces out as shown).



Verify orientation (**step 5A**)



Note adjustment screw (Rigid LED) or see LED light manufactures instructions (**step 5B**)

6. Mount brackets to ARB Bumper. Test LED lights and aim as necessary. Tighten all LED light hardware.

Hardware;

10 x 1/4-20 Black Oxide Button Head Allen
10 x 1/4-20 Nylock



Verify install and adjust - install complete (**step 6A**)



Driver side Frame Bracket detail **(step 6B)**

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