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Slee Off-Road – [Rivet Nut Installation] – Installation instruction 1



Thank you for your purchase from Slee Off-Road! If you should you have any questions or concerns, please do not hesitate to contact us immediately at 1 888 4X4 SLEE or at sales@sleeoffroad.com.

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Tools Required
Metric Tools
SAE Tools
Drill
Drill Bit
Bolt (to match threading of rivet nut)
Washer (to match bolt)
Nut (one size up from bolt/rivet nut)

NOTE: This addendum is intended for setting one or two rivet nuts in lieu of purchasing a rivet nut setting tool. This method works but it's not ideal. For a larger number of rivet nuts, we highly suggest the correct tool. It doesn't need to be a tool purchased from us, but trust us, it will make things significantly easier.

1 Locate the area to fit the rivet nut. If the nut does not fit, drill and prepare the location first.



Prepare the area to receive the rivet nut. (Step 1)

2 Set up the hardware to install the rivet nut. Assemble in this order.

Hardware:

- (1) Bolt to match the rivet nut
- (1) washer to match bolt/rivet nut
- (1) Nut, oversized to slide freely over bolt.



Set up hardware for the rivet nut. (Step 2)

3 Assemble the hardware and insert the rivet nut. Hand tighten the assembly. Hold the nut with a wrench and tighten the bolt until the rivet nut mushrooms out to a snug fit.

Hint: The nut should grip the face of the rivet nut securely, while the washer between the bolt and nut should spin freely. Adding a drop of oil or lubricant between the washer and bolt head can help.

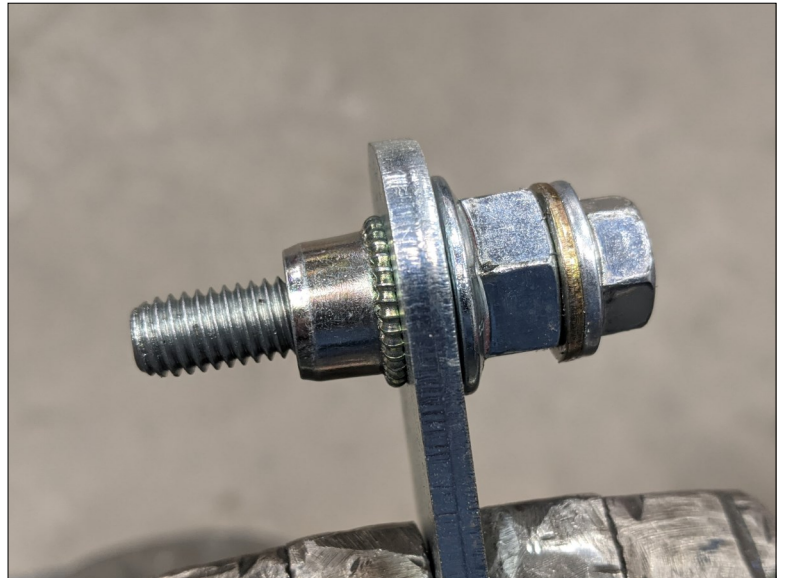


Prepare to install rivet nut. (Step 3)

Slee Off-Road – [Rivet Nut Installation] – Installation instruction 4

4 Once tightened, the rivet nut should deform as shown, pinching the metal tightly. Do not overtighten, as doing so will strip the rivet nut.

Hint: A



Installed rivet nut. (Step 4)

5 Unthread the bolt and hardware assembly. This will leave the rivet nut installed, ready to accept hardware for the next step of your project or installation.

Hint: A

Hardware: A



Installation complete. (Step 5)



Installation complete. (Step 5)