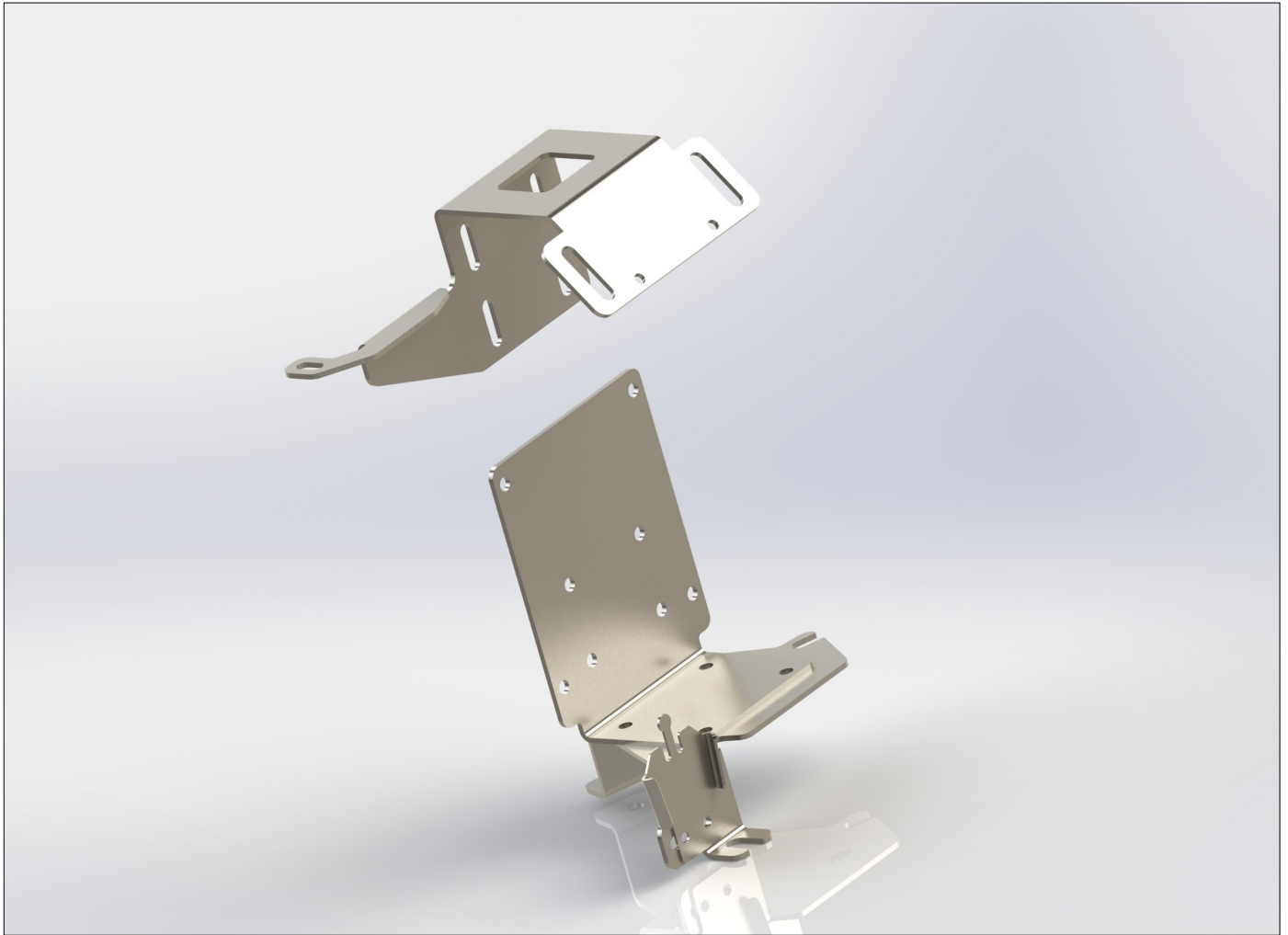




700 Pine Ridge Road Golden CO 80403 Tel (303) 278 8287 1(888) 4X4 SLEE Fax (303) 278 7182

Slee Off-Road – [3rd Gen Tacoma Compressor Bracket] (SOK2008) – Installation instruction 1

****ONLY COMPATIBLE WITH 2016-2020 MODEL YEARS****



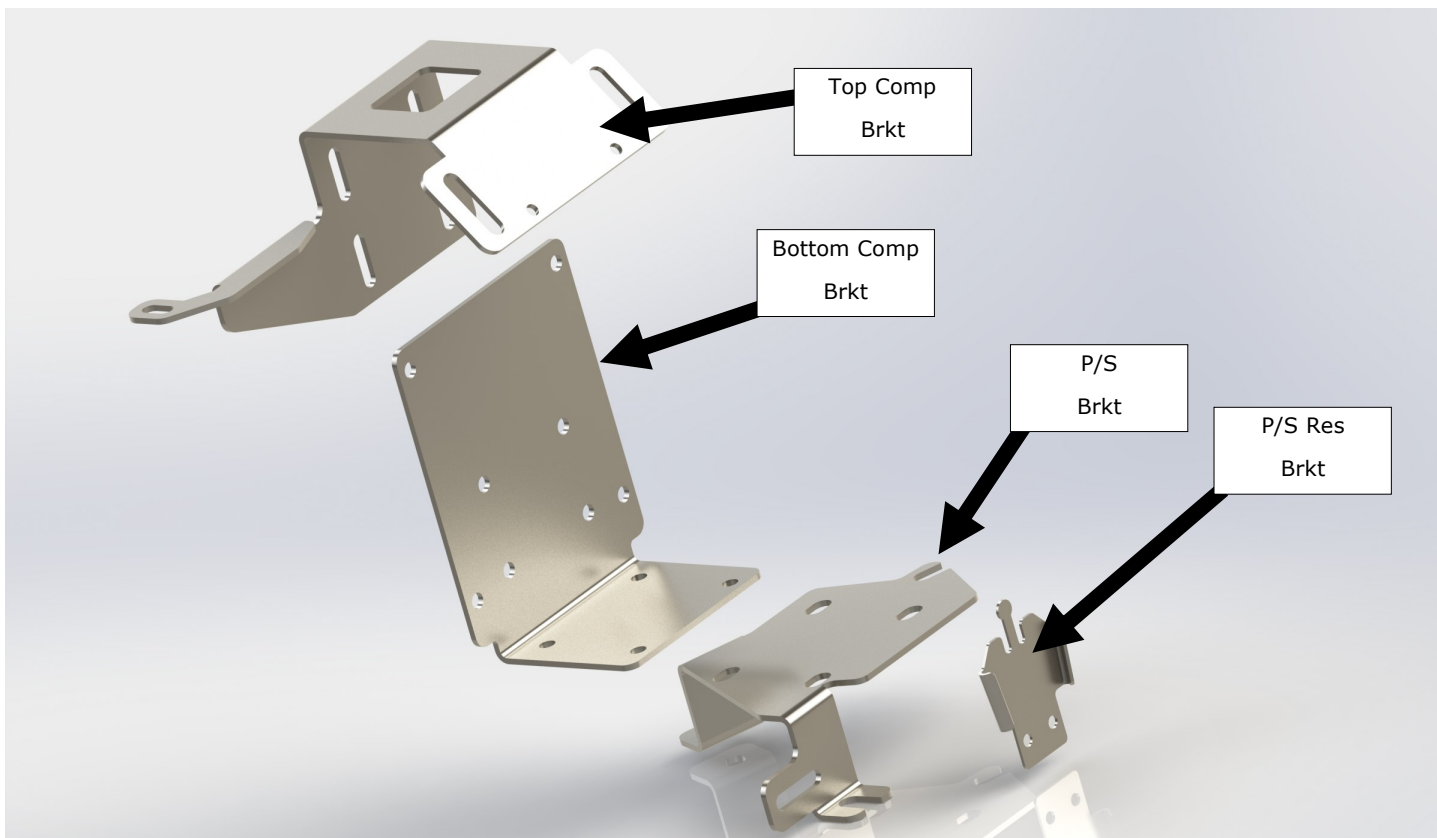
Thank you for your purchase from Slee Off-Road! If you should you have any questions or concerns, please do not hesitate to contact us immediately at 1 888 4X4 SLEE or at sales@sleeoffroad.com.

Slee Off-Road strives to provide comprehensive installation instructions. However, in some circumstances minor inconsistencies may be encountered with instructions and or provided parts. If you encounter such an inconsistency, please notify us, as your input is important.

Slee Off-Road guarantees all parts free from defects for one year from the original purchase date. Slee Off-Road and Slee & Co under no circumstances will be held liable for any damages or injuries to the users of this product(s) and or their equipment as a result of the use of this information or parts obtained from Slee Off Road.

Slee Off-Road – [3rd Gen Tacoma Compressor Bracket] (SOK2008) – Installation instruction 2

Qty	Part Description	Tools Required	Tools Required
1	Top Compressor Bracket	Basic Metric Hand Tools	Metric Tools
1	Bottom Compressor Bracket	4MM Allen Wrench	
1	Power Steering Bracket		
1	Power Steering Reservoir Bracket		
11	M6 x 16 Flange Head Bolt		
4	M6 Flange Nut		
3	M6 Fender Washers		
4	M6 Clip Nuts		



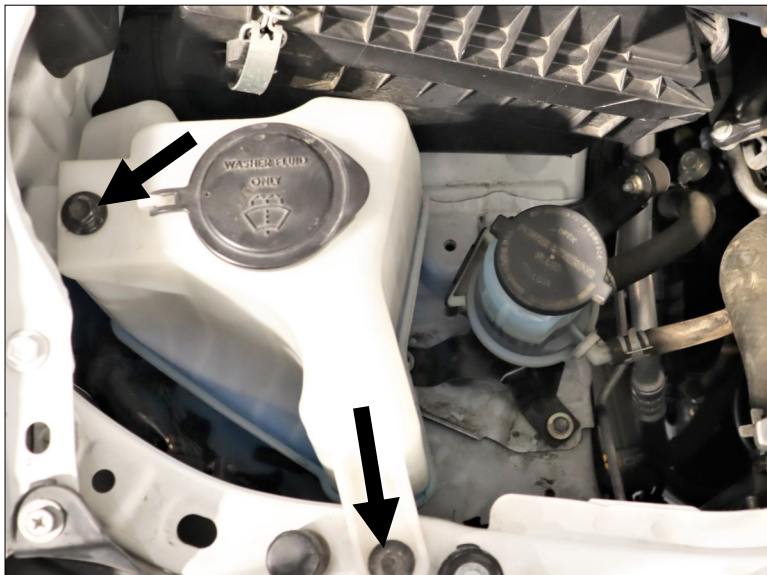
NOTE: The Slee SOK2008 is designed to fit the ARB Dual Compressor (CKMTA12) to 2016+ Tacomas.

****ONLY COMPATIBLE WITH 2016-2020 MODEL YEARS****

This product may not be compatible with aftermarket air intakes.

This product IS NOT compatible with 2021+ Tacoma models due to an updated A/C line that interferes with the location of this mount. The rear compressor mount (SOK0038) is compatible with all 3rd Gen Tacoma model

1 Organize the work area. Make sure all parts for the kit are present.



Remove washer Bottle. (Step 2)

2 Remove the washer fluid bottle and unbolt the power steering reservoir bracket. Pull up to completely remove the bottle. Disconnect the electrical plug and the hose to set the reservoir aside.

Remove the power steering bracket and gently set the power steering reservoir aside. Be careful not to spill the fluid. The bracket can be discarded.

Hint: Retain washer bottle hardware. Fashion a plug or cap to plug the washer bottle.



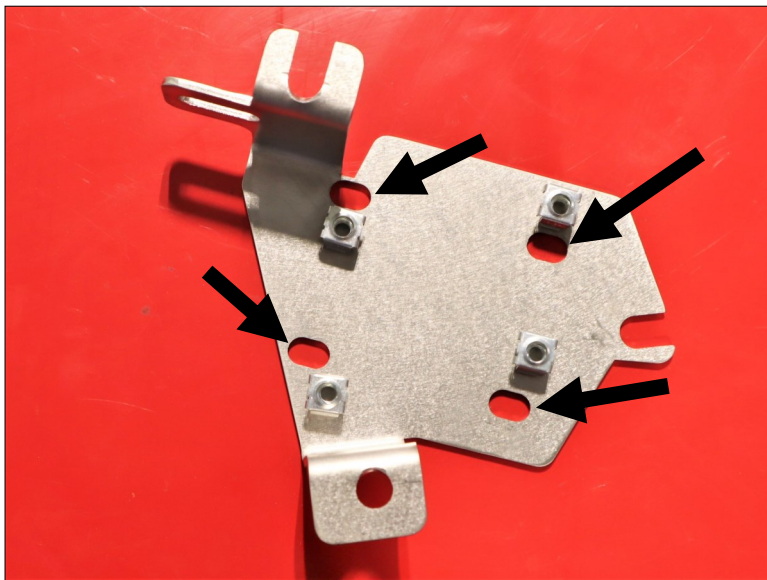
Remove the power steering reservoir bracket. (Step 2)

3 Install clip nuts into the slots in the P/S bracket.

Hint: Using a small flat blade is helpful.

Hardware:

(4) M6 Clip Nuts

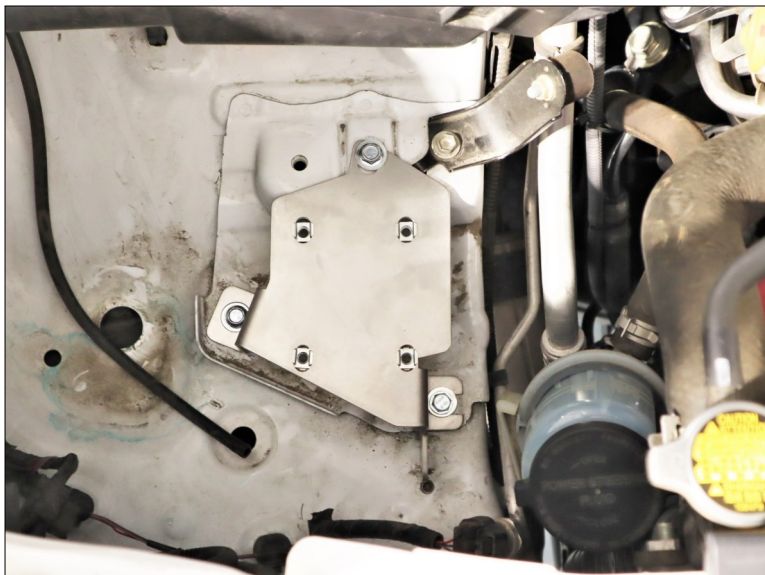


Mount base bracket. (Step 3)

4 Mount the new Slee power steering (P/S) bracket to the inner fender.

Hardware:

- (3) M6 x 16 Flange Head Bolt
- (3) M6 Fender Washers



Mount the P/S bracket to the inner fender (Step 4)

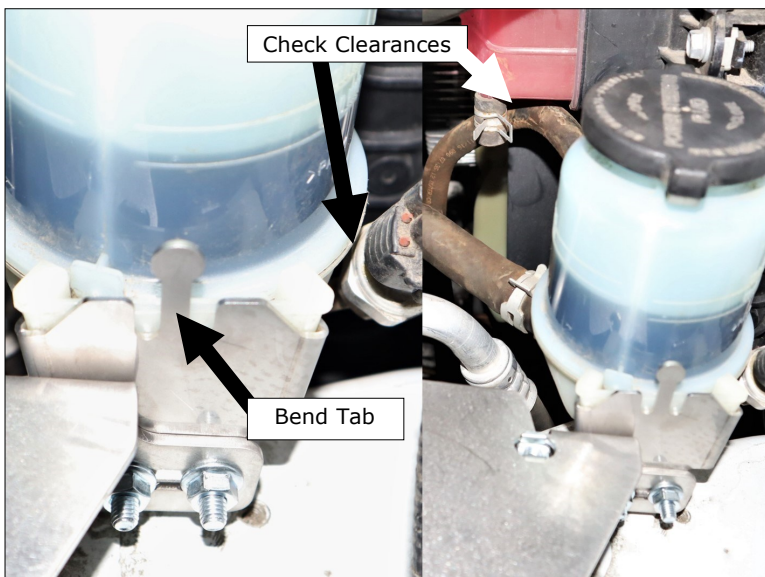
5 Mount the new Slee power steering reservoir bracket to the Slee power steering bracket.

Hint: Slide the reservoir towards the fire-wall, then tighten. Check clearances between the resi and the AC sensor. Check clearance between hoses and coolant reservoir.

When clearances are verified, and the position is satisfactory, bend the tab in to lock the reservoir in place. It's helpful to use a medium flat blade screw driver to pry the tab over.

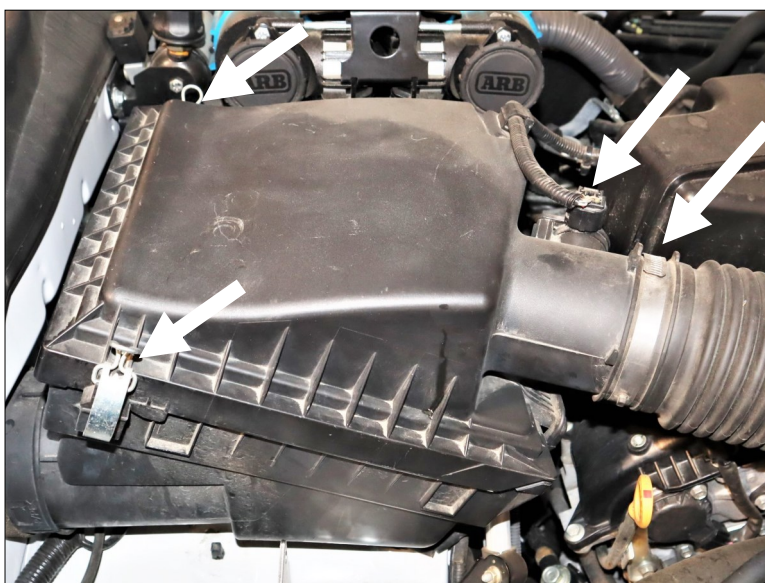
Hardware:

- (2) M6 x 16 Flange Head Bolt
- (2) M6 Flange Nut



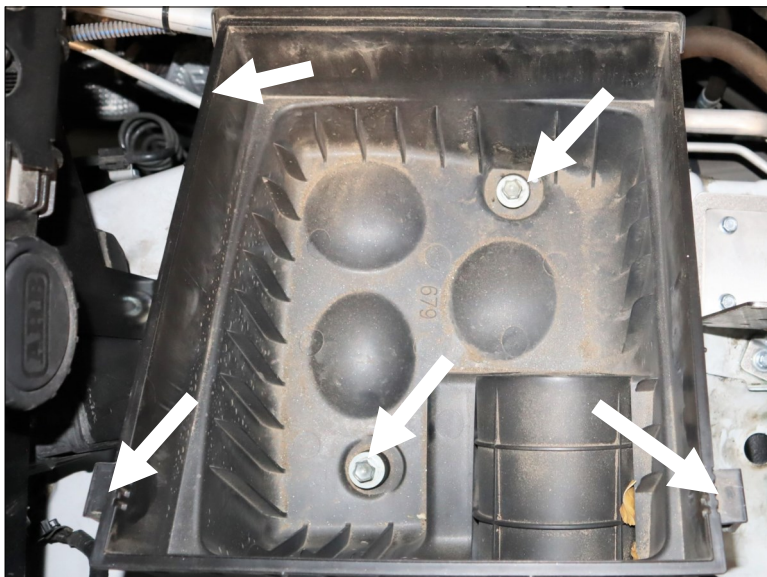
Attach the P/S resi bracket, check clearances, bend tab in. (Step 5)

6 Remove the air cleaner lid. Remove the MAF sensor wire and loosen the hose clamp holding the intake tube on. Then unclip the top of the air cleaner and remove.



Remove the Air Cleaner Lid. (Step 6)

7 Remove the lower air cleaner box and set aside.



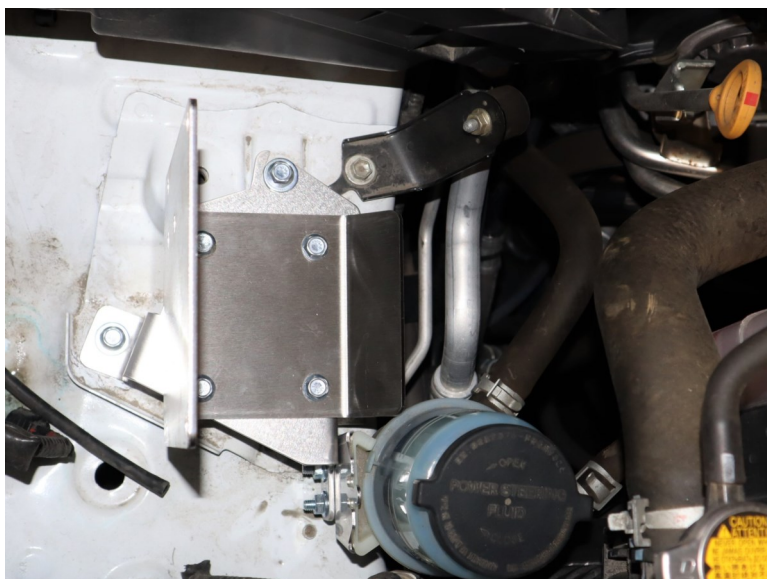
Remove the lower air cleaner box (Step 7)

8 Mount the bottom compressor bracket to the Slee power steering bracket as shown.

Hand tighten the hardware at this point. The bracket should still be able to move when a responsible amount of force is applied. In the next step the compressor will be loosely mounted in order to set the position of this bracket.

Hardware:

(4) M6 x 16 Flange Head Bolt



Attach the bottom compressor bracket (Step 8)

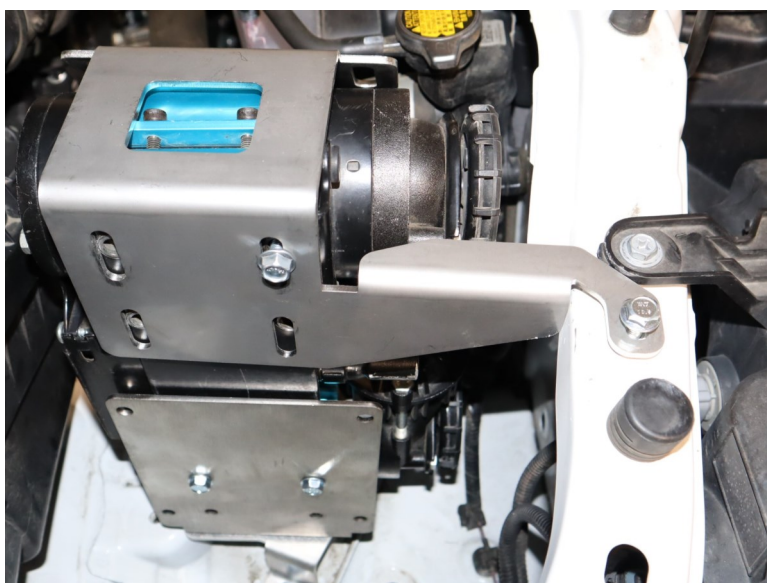
9 Mock up the compressor and verify fitment using upper and lower compressor brackets.

Verify all hole alignments, and check the compressor for any clearance issues.

Once fitment is verified, remove the compressor without moving the lower compressor bracket.

Tighten the bottom compressor bracket hardware.

Hint: It may be helpful to match mark the lower compressor bracket to the power steering bracket with a sharpie. This will make re-alignment easier if the bracket moves when removing the compressor.



Mock-up the compressor to check fitment. (Step 9)

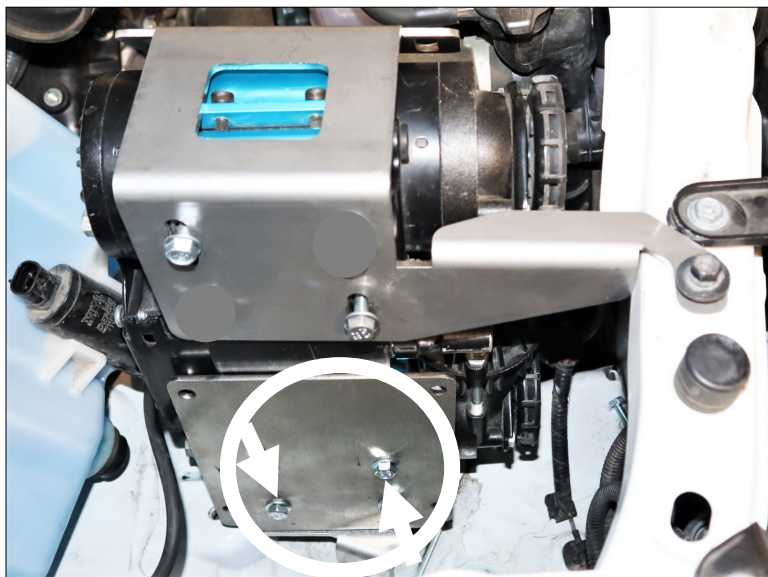
10 Using the hardware supplied with the ARB compressor, loosely mount twin compressor to the top and bottom Slee compressor brackets.

Align the Top Compressor Bracket mounting hole to the radiator support by temporarily installing the OE bolt removed in step #2.

The upper hardware will be secured later. Tighten the lower hardware circled.

Hardware:

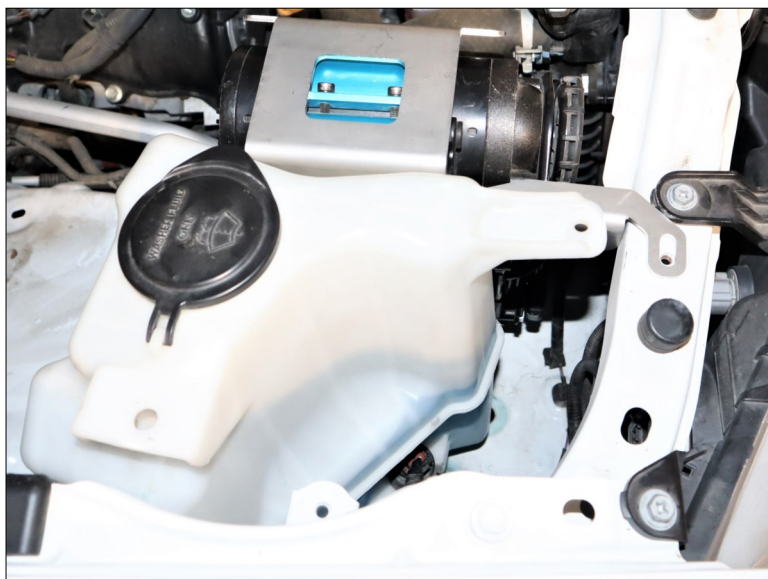
[Supplied by ARB] ARB hardware may appear different than the hardware pictured. Only 2 bolts on top and 2 bolts on bottom are needed to properly secure the compressor.



Attach the compressor to bottom bracket (Step 10)

11 Tighten the bolts on the Top Compressor Bracket. Remove the bolt from radiator support (previous step) and prepare to reinstall the washer bottle.

Hint: If everything was aligned properly in the previous steps. The Slot on the Top Compressor Bracket will remain lined up with the threaded hole in the upper radiator support.



Install washer bottle (Step 12)

12 Reinstall the washer bottle.

Depending on alignment, it can take a bit of force to squeeze the washer bottle back into place. When you reach the halfway point, reconnect the wiring and liquid line.

Fully tighten the factory hardware. The Slee bracket will be sandwiched between the washer bottle and the radiator support.

There is a rubber bushing on the bottom of the washer bottle that must go back into its place. If the washer bottle is lining up with mounting holes, but is too high, keep jostling it around until it slips into place.

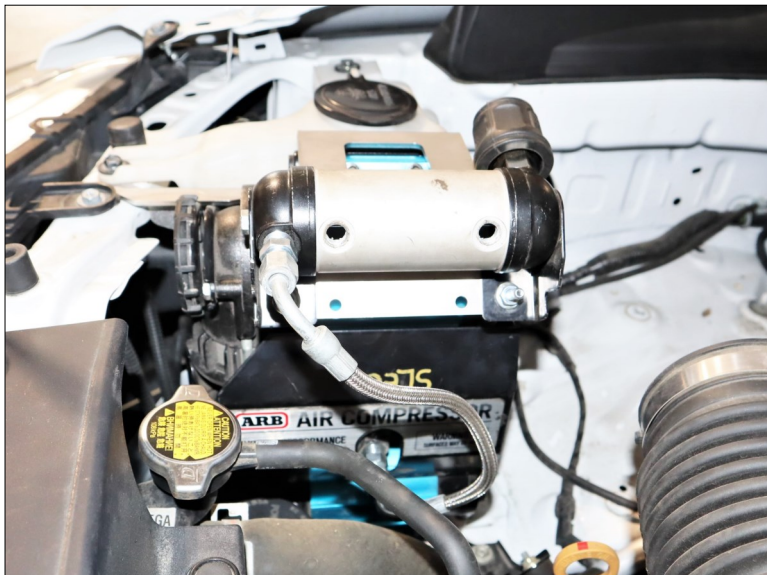
13 Install the additional accessories you may have purchased with the air compressor. This displays 1 of many ways for mounting these items.

In any configuration, check clearances to ensure wires or hoses are not chafing. Gently check hood clearances before attempting to fully close the hood.

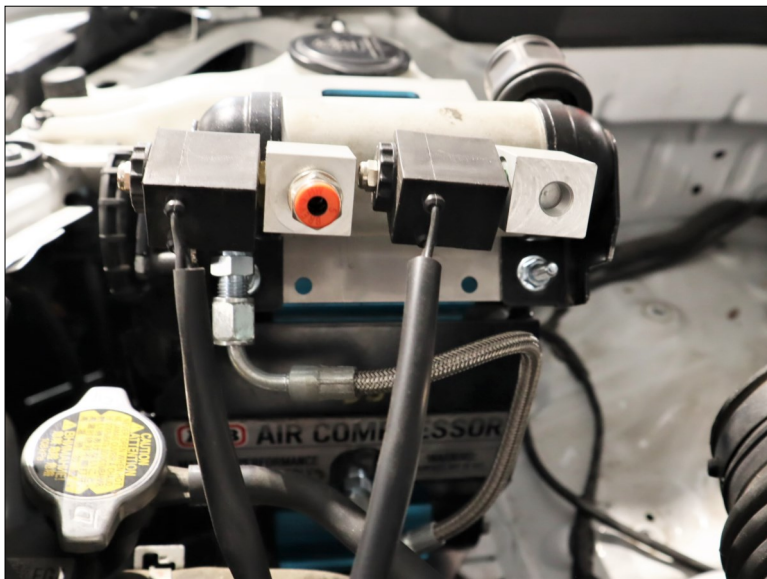
Hardware:

(2) M6 x 16 Flange Head Bolt

(2) M6 Flange Nut

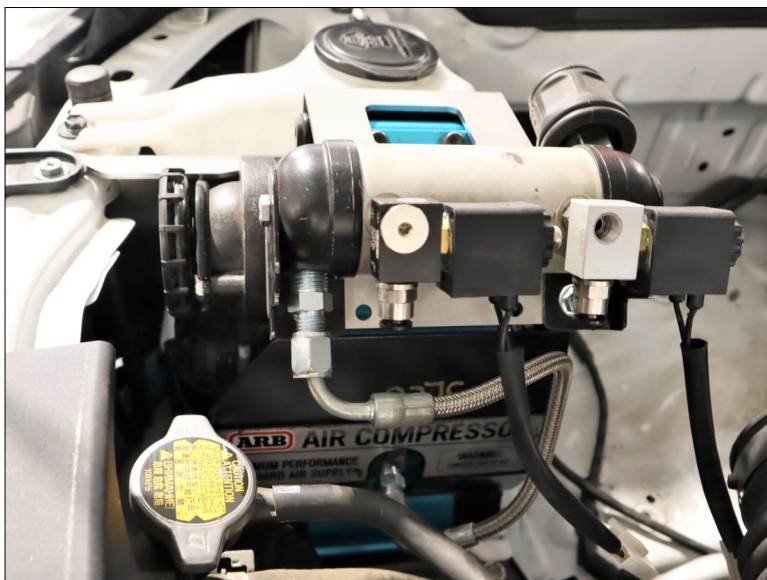


Install optional accessories. (Step 13)



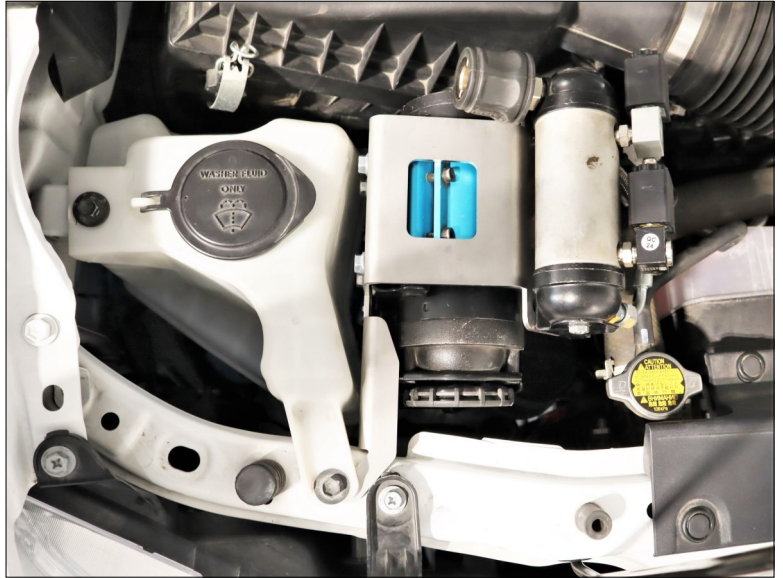
Install optional accessories (Old style solenoids). (Step 13)

14 Reinstall the factory air cleaner by reversing the previous steps.



Install optional accessories (new style solenoids). (Step 13)

15 Finish all wiring and plumbing. This completes the installation of the 3rd gen Tacoma Front Compressor Bracket.



Complete Install (Step 15)